

ABSTRACT OF THE DISCLOSURE

A removable collector for liquid cooled exhaust includes a retention member, a coolant transfer plate and a collector housing. The retention member fits between at least two exhaust jacket pipes and is attached thereto. Holes are formed through the coolant transfer plate to receive the at least two exhaust jacket pipes and exhaust pipes. The coolant transfer plate is secured to the retention member with fasteners. At least one coolant opening is formed through each exhaust jacket pipe at substantially an end thereof, adjacent a coolant passage cavity in the coolant transfer plate. The collector housing is attached to the coolant transfer plate. Coolant flows between the exhaust pipes and exhaust jacket pipes; through the coolant transfer plate; and through the collector housing. The removable collector for liquid cooled exhaust may be removed from the exhaust pipes by removing the fasteners. The exhaust pipes may be retained in a line.